



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6796941-203
Job Sheet 178368



Part No: RB6796941-203

Job Qty: 8 ea

Part Name: Slide Hammer Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/30/18

Job Tracking No:

Due Date: 5/30/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG RB6796941-203 Rev 3 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	8 pcs		5/30/18	0.00	0.00	Purchasing		At 18/05/31
110	Packaging	8 pcs		5/30/18	0.00	0.00	Packaging2		At 18/05/31
120	QC	8 pcs		5/30/18	0.00	0.00	QC6		38
130	Packaging	8 pcs		5/30/18	0.00	0.00	Packaging3		9-89
140	QC21-FG	8 Ea		5/30/18	0.00	0.00	QC21		DAS 21 MAY 31 2018

Part Op 100 - Issue P/O: 39963 MANUFACTURE RB6796941-203 AS PER DWG Supplier: WEJAY -Certificate of
Descriptions: conformity is required

CL

MAY 30 2018

MAY 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RB6796941-203P	SLIDE HAMMER ASSEMBLY	8 pcs (1 ea)	100-Purchasing	507682

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RB6796941-203P	8	1	0

Part Specifications

Specifications could not be found.

Plex 5/30/18 2:15 PM dart.lavoie.chantal



Container No: S076864



Part: RB6796941 – 203

Job No: 178368

Serial No/Batch: S076864

Revision: 3

Inspector:

Exp Date: 05/31/2018

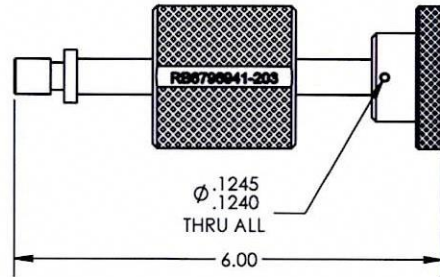
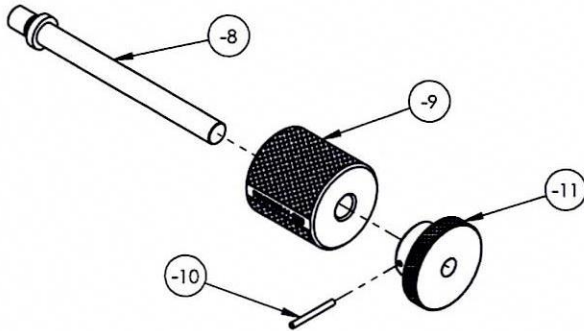
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/31/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
F		MADE INDIVIDUAL TOOL DWG. FROM KIT.	7/15/2011	RJC	RW
1		-8 CH'D HOLE LIMITS, -11 ADDED MISSING DIM. & CH'D LIMITS FOR Ø.125 HOLE.	10/24/2011	RJC	RW
1A		-8 CH'D OD WAS Ø.750 IS (Ø.75). -9 ADDED MISSING DIM FOR ENGRAVING FACE.	11/25/2013	CFS	GE
2		-9 CH'D ENGRAVE FLAT DIM WAS .25 IS .30.	6/30/2014	RJC	GE
3	16-0023	-8 MOVED Ø.1240-.1245 THRU ALL HOLE TO ASSEMBLY. CH'D DIMS WAS 6 IS 6.0. WAS 1 IS 1.0. -9 CH'D MATERIAL CALLOUT WAS 1020 IS 1018/1020 CR. CH'D DIM WAS 2 IS 2.0. -11 CH'D MATERIAL CALLOUT WAS 1020 IS 1018/1020 CR. DELETED P.F. & LOCATE AT ASSY. FROM Ø.1250-.1260 HOLE. CH'D DIM WAS .178 IS .18.	2/5/2016	RJC	JAG



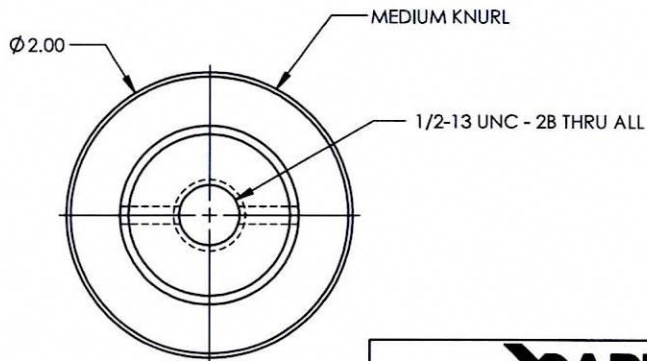
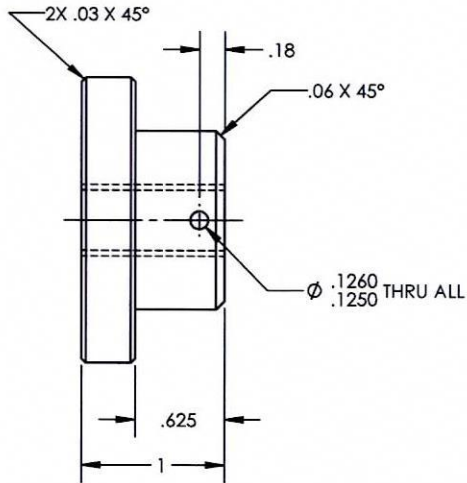
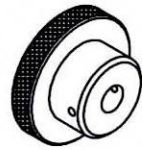
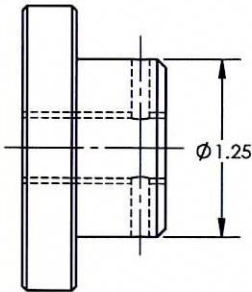
NOTE:
1. ALLISON T63-A-5 ACCESSORY GEARBOX.

DART AEROSPACE	
TITLE SLIDE HAMMER ASSY.	
DWG NO. RB6796941-203	REV 3
MAT'L REPT FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .006 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 1° .X ± .1 SURFACES = 125
SPEC	1. BREAK ALL SHARP EDGES .016 x 45° OR .016R
DRAWN BY: COLE	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	R.R. ALLISON T63-A-5
APPROVED: GILBERT	
SCALE 1:2	DATE 7/17/2000
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-8	1	STUD	41L40		2
			-9	1	HANDLE	1018/1020 CR		3
		B/O	-10	1	DOWEL PIN	STEEL	Ø1/8 X 1-1/4 MCMaster-CARR #98381A-477	1
			-11	1	KNOB	1018/1020 CR		4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-11 ADDED MISSING DIM. & CH'D LIMITS FOR Ø.125 HOLE.	10/24/2011	RJC	RW
3	16-0023	-11 CH'D MATERIAL CALLOUT WAS 1020 IS 1018/1020 CR. DELETED P.F. & LOCATE AT ASSY. FROM Ø.1250-.1260 HOLE. CH'D DIM WAS .178 IS .18.	2/5/2016	RJC	JAG

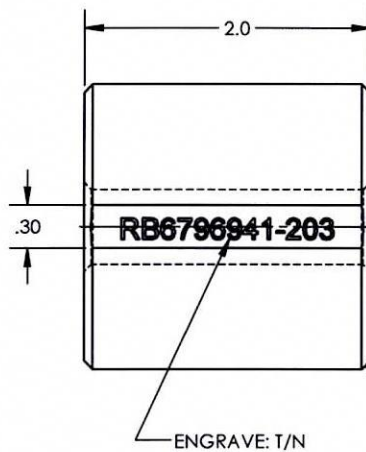
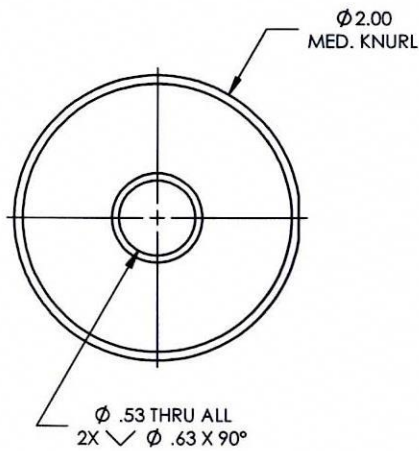


(-11)
KNOB

DART AEROSPACE	
TITLE SLIDE HAMMER ASSY.	
DWG NO. RB6796941-203-11	REV 3
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .008 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
DRAWN BY: COLE	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.016 x 45° OR .016R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
SCALE 1:1	R.R. ALLISON T63-A-5
DATE 7/17/2000	SHEET 4 OF 4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1A		--9 ADDED MISSING DIM FOR ENGRAVING FACE.	11/25/2013	CFS	GE
2		--9 CH'D ENGRAVE FLAT DIM WAS .25 IS .30.	6/30/2014	RJC	GE
3	16-0023	--9 CH'D MATERIAL CALLOUT WAS 1020 IS 1018/1020 CR, CH'D DIM WAS 2 IS 2.0.	2/5/2016	RJC	JAG

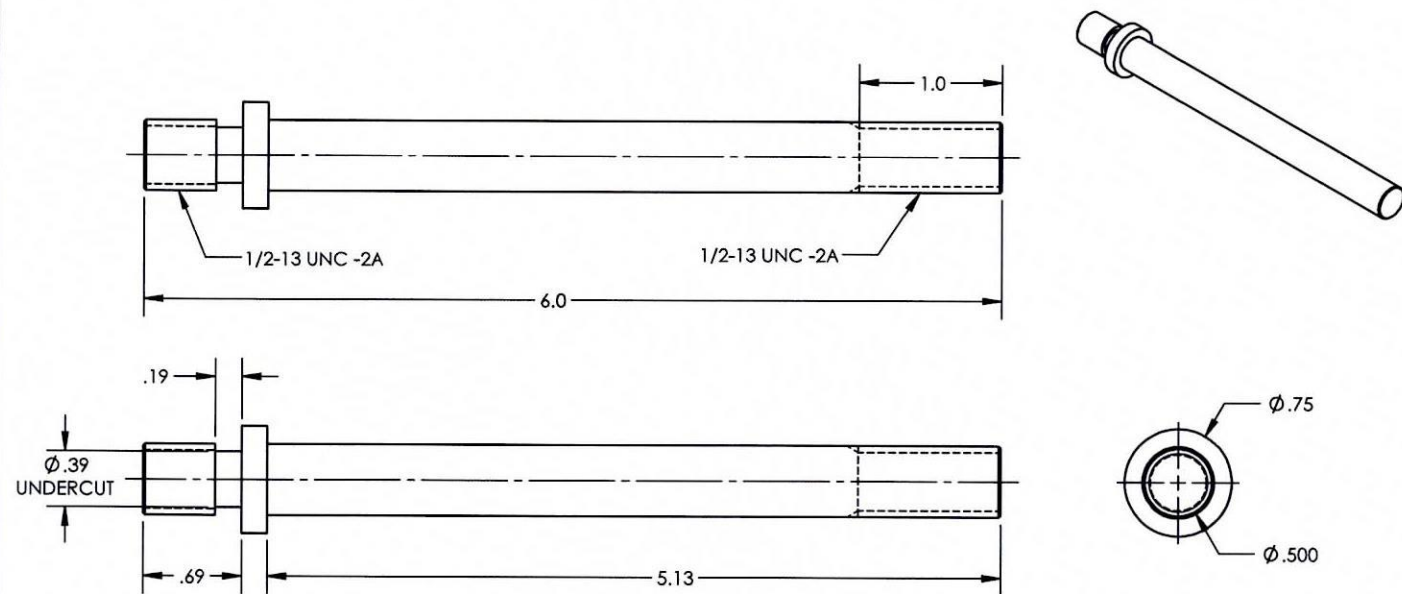


⑨
HANDLE

DART AEROSPACE	
TITLE SLIDE HAMMER ASSY.	
DWG NO. RB6796941-203-9	REV 3
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
REAT TREAT	.XXX ± .008 FRACTIONS ± 1/8
FINISH BLACK OXIDE	.XX ± .01 ANGLES ± 5°
SPEC	.X ± .1 SURFACES ± 125 ✓
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .016 x 45° OR .016R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	R.R. ALLISON T63-A-5
SCALE 1:1	DATE 7/17/2000 SHEET 3 OF 4

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-B CH'D HOLE LIMITS.	10/24/2011	RJC	RW
1A		-B CH'D OD WAS Ø.750 IS (Ø.75).	11/25/2013	CFS	GE
3	16-0023	-B MOVED Ø.1240-.1245 THRU ALL HOLE TO ASSEMBLY, CH'D DIMS WAS 6 IS 6.0, WAS 1 IS 1.0.	2/5/2016	RJC	JAG



(-8)
STUD

DART AEROSPACE	
TITLE SLIDE HAMMER ASSY.	
DWG NO. RB6796941-203-8	REV 3
MAT'L 41L40 HEAT RC 32-36 FINISH BLACK OXIDE SPEC DRAWN BY: COLE CHECKED: DUERFELDT OPBS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125 ✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL R.R. ALLISON T63-A-5	
SCALE 1:1	DATE 7/17/2000
SHEET 2 OF 4	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039463**

Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: PO039463

PO Date: 3/29/18

Due Date: 5/31/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

REVISED

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: quote no. WJ-9914

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	RB6893505P			PUSHER SEAL	Partial	5/31/18	8 pcs	5 pcs	3 pcs	\$240.00/pcs	\$720.00
Line Item Note job no. 175217											
4	RB6893507P			PUSHER-SEAL INSTL PWR TURB GOV	Partial	5/31/18	8 pcs	6 pcs	2 pcs	\$331.00/pcs	\$662.00
Line Item Note job no. 175218											
5	RB6893509P			PSHR-SEAL INST. ST/GEN SPARE	Partial	5/31/18	8 pcs	4 pcs	4 pcs	\$274.00/pcs	\$1,096.00
Line Item Note job no. 175219											
6	RB6893728P			PUSHER-SEAL INSTALLATION FRONT	Partial	5/31/18	8 pcs	3 pcs	5 pcs	\$273.00/pcs	\$1,365.00
Line Item Note job no. 175220											
7	RB6796941- 203P			SLIDE HAMMER ASSEMBLY	Firmed	5/31/18	8 pcs	0 pcs	8 pcs	\$330.00/pcs	\$2,640.00
Line Item Note w/o 178368											
										Grand Total:	\$6,483.00

DAE
38
9-119

Order Notes



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF COMPLIANCE

CUSTOMER: DART Aerospace	DATE: May 24, 2018
	P.O.# 039463
	WEJAY JOB# 39061

I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below.

PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
RB6796941-12P 'Adapter'	8	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6796941-12/ Rev. 2
RB6796941-203P 'Slide Hammer ass'y' (components)	8	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6796941-203/ Rev. 3
RB6893504P 'Pusher, Seal Installation, seal Support'	8	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893504/ Rev. -
RB6893505P 'Pusher, Seal Installation, P.T.O.'	5	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893505/ Rev. B
RB6893507P 'Pusher, Seal Inst. Power Turb.Gov.'	6	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893507/ Rev. B
RB6893509P 'Pusher, Seal Inst. Start./ Gen./ Spare'	4	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893509/ Rev. B
RB6893728P 'Pusher, Seal Inst. Front Spare Pad'	3	-Machined complete per drawing req'ts. -Black Oxide treated per drawing req'ts.	RB6893728/ Rev. A

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

Clifford Smith
Authorized Q.A. Signatory